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## <u>The Quick Guide to Six Sigma Statistics:</u> 10 Tools Explained

By Craig Gygi, Bruce Williams, Neil DeCarlo, Stephen R. Covey. Solving problems the Six Sigma way requires varying degrees of skill in applied statistics. Solving complex problems requires considerable statistical expertise,

but dealing with moderate problems or routine work takes less skill. In Six Sigma, the highest level of statistical skill is called Black Belt, the medium skill level is Green Belt, and the everyday level is Yellow Belt.

## How Much Statistical Skill Is Required for Six Sigma ...

Six Sigma is a set of techniques and tools for process improvement. It was introduced by American engineer Bill Smith while working at Motorola in 1986. Jack Welch made it central to his business strategy at General Electric in 1995. A six sigma process is one in which 99.99966% of all opportunities to produce some feature of a part are statistically expected to be free of defects. Six Sigma strategies seek to improve the quality of the output of a process by identifying and removing the causes

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Being a healthcare management professional, I bought this book, because I felt I was missing out on something if I am not familiar with six-sigma principles.. With so many six sigma trainings out there, I felt overwhelmed.. Although I had a Quality Improvement background, the statistics portion of it, kinda made me feel less capable.

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